



Vertellus™

PIPELINE COATINGS GROUP

300 North Meridian Street, Suite 1500
 Indianapolis, IN 46204-1763 USA
 Telephone: 800-533-0341, option #1
 Fax: 317-248-6534
 e-mail: coatings@vertellus.com

PRODUCT DATA SHEET

REILLY ADHESIVE 100

Description: Reilly Adhesive 100 has been prepared for use in localities that have low VOC requirements. Reilly Adhesive 100 possesses the desirable characteristics that are required to provide a bond between the steel substrate and all grades of Vertellus Enamel.

		<u>Minimum</u>	<u>Maximum</u>
Specific Gravity:	25/25°C (approx.)	1.3	---
Flash Point:	Tag Closed Cup, °F	100	---
Drying Time:	Minutes (to touch in lab, at 25°C, 50% relative humidity)	2	10
	Minutes (hard)	---	10
Coverage:	Application Rate (Sq. Ft./Gal.)	400	800
	Application Rate for AWWA C-203 Spec. (Sq. Ft./Gal)	250	400
Recommended Application Thickness:	Wet Mills	3.5	9
	Dry Mills	0.77	2.0
VOC Content:	g/L	---	100
% Solids by Weight:	By Weight	24.0%	---
	By Volume	22.0%	---

Government: Reilly Adhesive 100 meets all requirements of US Navy Bureau of Yards and Docks #19938 Specifications, and the US Bureau of Reclamation Specifications. For Water Works Reilly Adhesive 100 does not impart taste or odor when used as proposed in the AWWA C203 Specification for Coal Tar Enamel Protective Coating for Steel Pipes.

NOTE: Do not use Adhesive 100 on Hot Service Lines when the operating temperature exceeds 160°F.

Information contained in this publication is accurate to the best knowledge and belief of Vertellus Specialties Inc. Any information or advice obtained from Vertellus Specialties Inc. is also given in good faith and it remains at all times the responsibility of the customer to ensure that the materials are suitable for the purpose intended. Due to a policy of continued development work, and according to the availability of raw materials, products may differ in detail from those described and are offered subject to the Company's conditions of sale.